Model	F200 Finisher	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts Catalog Correction			

1. Not listed

Please add the following parts to your parts catalog:

Page	Index	P/N	Description
5 31	21 11	A3534971	Decal - Exit

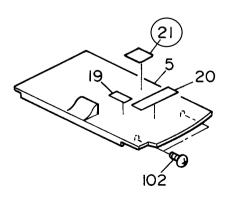
Ricoh only

ISSUED ON: August 18, '92

2. illustration correction

Please add the following illustration to your parts catalog:

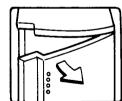
Page 4 Index 21



Page 30 Index 11



During machine operation, to reduce the risk of injury avoid touching moving parts at the finisher exit section.



Open the finisher front door to deenergize the moving parts.

ISSUED ON: August 18, '92

DETAILS OF MODIFICATION

3. Parts Number Correction
Please correct the following part number:

Page	Index	Incorrect P/N	Correct P/N	Description
21	16	A3005731	AX050058	DC Motor - 24V 9W

4. The Correction of Main Control Board

The Components of the main control board have been changed. Please correct your parts catalog:

Page	Index	Old P/N	New P/N	Q'ty	Description
27	163	16114121		1 → 0	Resistor - 120Ω 1/4T ± 5%
27	163		→ 16114101	$0 \rightarrow 1$	Resistor - 100Ω 1/4T ± 5%
27	187	16336802		$1 \rightarrow 0$	Resistor - $68K\Omega \pm 1\% 1/10W$
27	187		16336202	0 → 1	Resistor - $62K\Omega \pm 1\% 1/10W$
27	* 190		16335109	$0 \rightarrow 1$	Resistor - $51\Omega \pm 1\%$ 1/10W
27	* 191		16332009	0 → 1	Resistor - $20\Omega \pm 1\% 1/10W$
27	116	11070459		1 → 0	Fuse - 5A 250V
27	116	L	11070752	0 → 1	Fuse - 5A 250V
27	138	14073582		1 → 0	IC - PC74HC04T
27	138		14073286	0 → 1	IC - TC74HC04A

DETAILS OF MODIFICATION

Page	Index	Old P/N	New P/N	Q'ty	Description
27	151	16018147		1 → 0	Variable Resistor - 10KΩ 0.5W
27	162	16061348		4 → 3	Capacitor - 0.022μF 50V
27	* 192		16061759	0 → 1	Capacitor - 0.022μF
27	160	L	16061139	64 → 65	Capacitor - 33PF
27	* 193		16061134	0 → 1	Capacitor - 33PF
27	161		16061208	1 → 2	Capacitor - 100PF ± 5% 50V

^{* :} New Index

The correction points of the index number of the symbol number are as follows:

R215	Newly added	Index no. 190	P/N 16335109
R216	Newly added	Index no. 191	P/N 16332009
VR1	Removed: Index	no. 151	P/N 16018147
C7	Index	no. $162 \rightarrow$ no. 192 ,	P/N 16061348 → P/N 16061759
C89	Newly added	Index no. 160	P/N 16061139
C90	Newly added	Index no. 193	P/N 16061134
C91	Newly added	Index no. 161	P/N 16061208

T. Ito, Manager Copier Technical Support

ISSUED ON: August 18, '92

ISSUED ON: August 18, '92

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
RICOH SR300	120/60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	
NRG ST428	120/60 220, 230, 240/50	S. America Europe etc.	A353 - 25	
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	

Page 1 of 3 **MODIFICATION BULLETIN NO. 2**

ISSUED ON: October 15, '92

	Model		F200 Finishe	er					Volt/Hz	Date of Modification	Serial Nu	umber
M	odified Article	•	Switch Brac	ket								
	Reason for		To facilitate	service								
Draw	Old Parts		New Parts	Description	A.B.C.	Q'ty Used Old → New	Inter-	Part neede	ed for replaceme	ent by new part	Parts Ca	atalog
No.	No.		No.	Description	Rank	$Old \rightarrow New$	change- ability	Part No.	Desc	ription	Index No.	Page
			A3533252	Switch Bracket		0 →1					* 35	21
										* New Index		

Rank: A: Replace with new parts immediately.

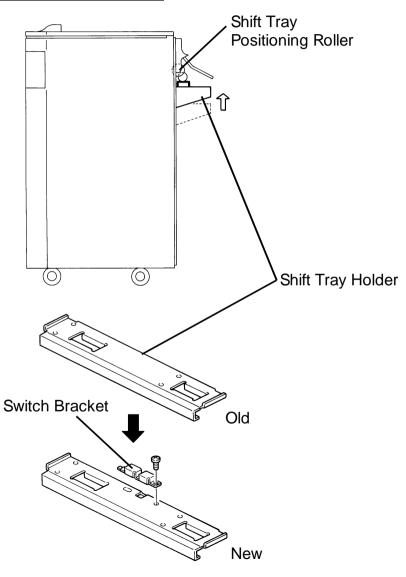
B: Replace with new parts at time of repair.

C: Replace with new parts at time of overhaul.

Interchangeability:
(1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.

(2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION



The shift tray positioning roller cannot be pushed up by the shift tray if it is removed while servicing. If the main switch is turned on under this condition, the shift tray motor starts rotating but it does not stop. Then, the shift tray holder continues to be lifted up. This may cause the driving parts to be damaged.

To correct this, the production machines have been modified as follows:

- The switch bracket has been installed on the shift tray holder so that the switch bracket pushes up the shift tray positioning roller even if the shift tray is removed.
- 2. Holes for installing the switch bracket have been made on the shift tray holder. However, its part number remains the same.

T. Ito, Manager Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
RICOH SR300	120/60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	A3132080001
NRG ST428	120/60 220, 230, 240/50	S. America Europe etc.	A353 - 25	4992080001
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	From 1st Production

ISSUED ON: November 30.'92

	Model		F200 Finishe	r					Volt/Hz Date of Modification			Serial Number	
Mo	odified Article		Photosensor										
	Reason for		To prevent in	ncorrect jam detection	₹920 7 c	48		_					
Draw	Old Parts		New Parts	B	A.B.C.	Q'ty Used	Inter-	Part needed	l for replaceme	ent by new part	Parts Ca	atalog	
No.	No.		No.	Description	Rank	Q'ty Used Old → New	change- ability	Part No.	Desc	ription	Index No.	Page	
	AW01 0025-	- [Photosensor		1 → 0					46	13	
			- A0105700	Sensor		0 → 1	Χ/Ο				46	13	

Rank: A: Replace with new parts immediately, Interchangeability:

B: Replace with new parts at time of repair,

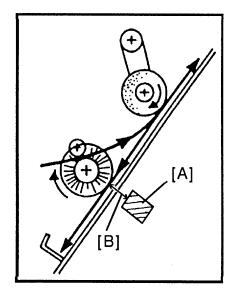
C: Replace with new parts at time of overhaul.

(1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part,

(2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine, x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

When a heavy curled copy paper reaches the jogger unit of the finisher, the jogger unit paper sensor [A] may not detect it because of the large distance [B] between the paper and sensor. To prevent this, the photosensor has been changed to a long range sensor.





T. Ito, Manager Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
RICOH SR300	1 20/60 220,230, 240/50	USA, Canada Europe etc.	A353 -17	A31 32060001
NRG ST428	1 20/60 220,230, 240/50	" S, America Europe etc.	A353 -25	4992060001
INFOTEC FINISHER 1	220,230, 240/50	Europe	A353 -26	From 1st Production

ISSUED ON: May 15, '93

Model	F200 Finisher	Volt/Hz	Date of Modification	Serial Number
Modified Article	Main Control Board			
Reason for Modification	To ensure staples copies stackeing			

Due to paper curl, stapled copies may sometimes roll up on the shift tray and therefore may not stack well.

To minimize the possibility of this, the program of the ROM on the main control board has been modified so that the exit speed of the stapled copies has been increased from 450 mm/sec to 610 mm/sec.

This results in the stapled copies being stacked further out on the shift tray than before.

Page	Index	Old P/N	New P/N	Description	<u>ICA</u>
23	24	A3535510	A3535520	Main Control Board	X/O
27	*				
27	1	A3535110	A3535120	IC - AM27C256-205DC	X/O

T. Ito, Manager Copier Technical Support

ISSUED ON: May 15, '93

MODEL NAME	DEL NAME V/Hz DESTINATION CODE		SERIAL NUMBER	
Savin Finisher for 9080	120/60	USA, Canada	A353 - 15	From 1st Production
RICOH SR300	120/60 220, 230, 240/50 USA, Canada Europe etc. A353 - 17		A353 - 17	A3132070001
NRG ST428	120/60 220, 230, 240/50	S. America Europe etc.	A353 - 25	4992070001
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	From 1st Production

Model	F200 Finisher	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts Catalog Correction			

Please correct your parts catalog as follows:

1. Part Number

Incorrect P/N	Corroct D/N	Doccription	Parts 0	Catalog
Incorrect P/IN	Correct P/N Description		Index No.	Page
54131882	54422117	Stapped Screw	22	11

T. Ito, Manager Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120/60	USA, Canada	A353 - 15	
RICOH SR300	120/60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	
NRG ST428	120/60 220, 230, 240/50	20, 230, S. America A353 - 25		
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	

Model	F200 Finisher	Volt/Hz	Date of Modification	Serial Number
Modified Article	Caster			
Reason for Modification	Vender change			

Due to vender change, the casters of the finisher have been changed.

Old P/N	New P/N	Description Q'ty Used Intercha		Interchange-	Parts C	atalog	
Old F/N	INEW F/IN	Description	escription Q'ty Used		Index No.	Page	
AH012006	AH012010	Caster - 50M	4 → 4	O/O	27	23	

T. Ito, Manager Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120/60	USA, Canada	A353 - 15	
RICOH SR300	120/60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	
NRG ST428	120/60 220, 230, 240/50	S. America Europe etc.	A353 - 25	
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	

	Model		F200 Finishe	er					Volt/Hz	Date of Modification	Se Nur	erial mber
N	lodified Article	!	Jogger Slide	er Seal								
	Reason for		To ensure p	aper transportation in the jog	gger unit							
Draw			New Parts	Description	Rank	Q'ty Used	Inter- change-	Parts neede	d for replaceme	ent by new part	Pa Cat	arts alog
No.	No.		No.	Description	Kank	Old→New	ability	Part No.	Desc	Description		Page
	A3532733	_		Slider Seal		2 → 0					33	13
			A3532737	Front Slider Seal		0 → 1	X/O				* 51	13
			A3532738	Rear Slider Seal		0 → 1	X/O				* 52	13
										* New Index		

Rank: A : Replace with new parts immediately. Interchangeability:

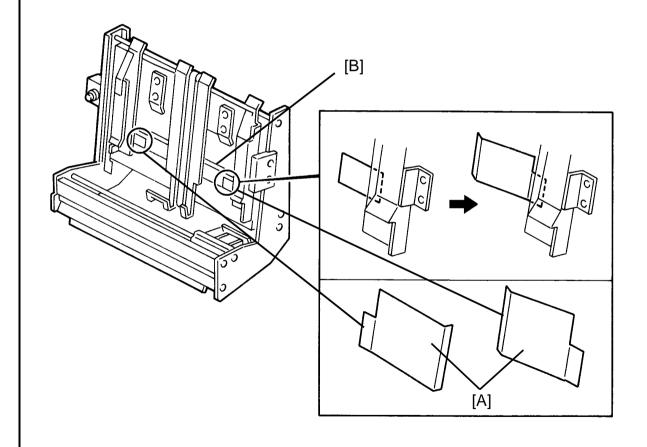
B : Replace with new parts at time of repair.

C: Replace with new parts at time of overhaul.

- (1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.
- (2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

To ensure paper transportation in the jogger unit, the slider seals have been enlarged. The new slider seals [A] cover the guide rod [B] to prevent paper from contacting the guide rod and causing a paper jam.



T. Ito, Manager Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120/60	USA, Canada	A353 - 15	From 1st Production
RICOH SR300	120/60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	A3132060001
NRG ST428	120/60 220, 230, 240/50	S. America Europe etc.	A353 - 25	4992060001
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	From 1st Production

	Model		F200 Finishe	er					Volt/Hz	Date of Modification	Se Nun	rial nber
Me	Modified Article		Main Harnes	ss Connector Guide								
	Reason for		To facilitate	assembly								
Draw	Old Parts		New Parts	Description	Rank	Q'ty Used	Inter- change-	Parts neede	d for replaceme	ent by new part	Pa Cat	rts alog
No.	No.		No.	Description	Kalik	Old→New	ability	Part No.	Desc	ription	No.	Page
	AA063068-	7		Spring Connector		2 → 0					20	23
	54465832 -			Connector Guide Pin		2 → 0					33	23
			- 03530080B	Screw - M3 x 8		0 → 2	X/O				* 120	23
										* New Index		

Rank: A : Replace with new parts immediately. Interchangeability:

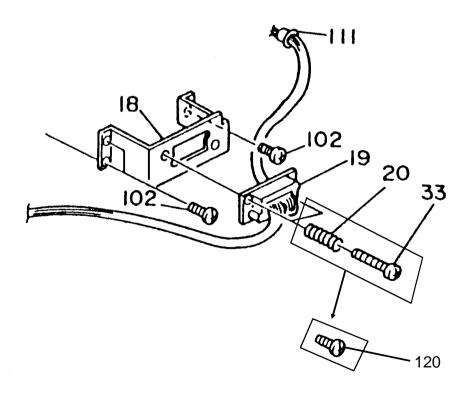
B : Replace with new parts at time of repair.

C : Replace with new parts at time of overhaul.

- (1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.
- (2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAIS OF MODIFICATION

To allow easier positioning of the main harness connector to the stapler connector in the factory, the spring connector (AA063068, index 20) and the connector guide pin (54465832, index 33) have changed to M3 x 8 screws. Before this modification, the position of the connector had to be adjusted to the joint connector bracket (A3531157, index 18) by adjusting the 4 screws. Now the position of the connectors can be adjusted using only the 2 screws (index 120), as per the modification. This is to allow easier positioning of the connectors.



T. Ito, Manager Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120/60	USA, Canada	A353 - 15	3972110001
RICOH SR300	120/60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	A3152110001
NRG ST428	120/60 220, 230, 240/50	S. America Europe etc.	A353 - 25	4942110001
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	From 1st Production

ISSUED ON: July 31, '93

Model		F200 Finishe	er					Volt/Hz	Date of Modification	Se Nur	rial nber
Me	odified Article	Stapler Unit	Stopper								
Reason for Modification		To facilitate	To facilitate operation								
Draw	Old Parts	New Parts	Description	Rank	Q'ty Used	Inter-	Parts neede	d for replaceme	ent by new part	Parts Catalog	
No.	No.	No.	Description	Kalik	Old→New	change- ability	Part No.	Description		No.	Page
	A3532854		Stapler Rotation Bracket		1 → 0					14	15
		A3532855	Stapler Unit Stopper		0 → 1					* 51	13
		54031910	Spring Anchor - Stopper Lever		0 → 1					* 52	13
		A3532601	Stapler Unit Side Plate		0 → 1					* 53	13
		04340060B	Philips Tapping Screw - M4 x 6		$n \rightarrow n+2$					101	13
									* : New Index		

Rank: A: Replace with new parts immediately. Interchangeability:

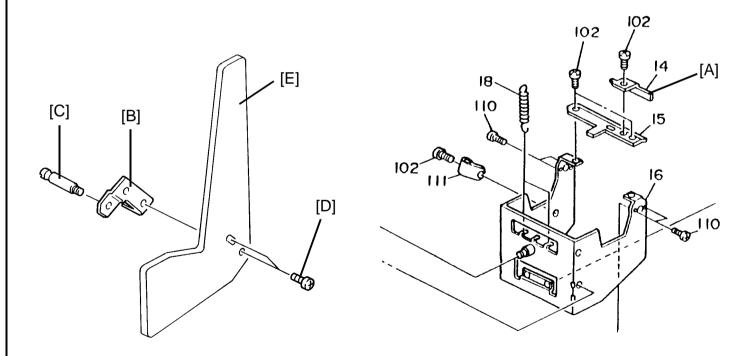
B: Replace with new parts at time of repair.

C: Replace with new parts at time of overhaul.

- (1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.
- (2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

When a customer replaces the staple cartridge, if he forces the stapler unit to rotate after it contacts the stapler rotation bracket (A3532854) [A] the bracket will be bent and the unit will come off the guide rod. To prevent this, the stapler unit stopper (A3532855) [B] and the pin (54031910) [C] have been added so that the stapler unit stops rotating when it contacts the pin [C]. Two holes have been added to the staple unit side plate to install the stapler unit stopper with two screws [D]. The part number of the modified staple unit side plate (A3532601) [E] has been registered. The stapler rotation bracket [A] has been removed.



T. Ito, Manager Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120/60	USA, Canada	A353 - 15	3953030001
RICOH SR300	120/60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	A3133030001
NRG ST428	120/60 220, 230, 240/50	S. America Europe etc.	A353 - 25	4993030001
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	From 1st Production

ISSUED ON: September 30, '93

Model	F200 Finisher	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Please correct your parts catalog as following:

Incorrect P/N	Correct P/N	Description	Index No.	Page
AY030007	A3535550	Motor Control Board	23	23

T. Ito, Manager Copier Technical Support

ISSUED ON: September 30, '93

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120/60	USA, Canada	A353 - 15	
RICOH SR300	120/60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	
NRG ST428	120/60 220, 230, 240/50	S. America Europe etc.	A353 - 25	
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	

ISSUED ON: October 31, '93

Model	F200 Finisher	Volt/Hz	Date of Modification	Serial Number
Modified Article	Stapler			
Reason for Modification	Parts standardization			

To standardize the part with that of other models, the stapler has been changed as follows:

Old P/N	5/11	Inter-		Parts C	Catalog
	New P/N	change- ability	Description	Index No.	Page
AJ011006	AJ011007	O/O	Stapler - EH - 5RR4	19	15

S. Hamano, Assistant General Manager Technical Support Department

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120 / 60	USA, Canada	A353 - 15	
RICOH SR300	120 / 60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	
NRG ST428	120 / 60 220, 230, 240 / 50	S. America Europe etc.	A353 - 25	
INFOTEC FINISHER 1	220, 230, 240 / 50	Europe	A353 - 26	
Toshiba MJ1001	120 / 60 220, 230 240 / 50	USA, Canada Europe etc.	A353 - 02	

Information for the Toshiba model (Toshiba MJ1001) starts from this bulletin. MB No. 1 to 11 are for other companies only.

MODIFICATION BULLETIN NO. 12

PAGE 1 OF 2

ISSUED ON: February 3, '94

Model	F200 Finisher	Volt/Hz	Date of Modification	Serial Number
Modified Article	ROM on the Main Control Board			
Reason for Modification	As per field resuest			

As per field request, a new tray control software has been added to the currect software. For details, please refer to F200 RTB No. 054.

Old P/N		Description		Inter-	Parts Catalog	
	New P/N		Q'ty Used	change- ability	Index No.	Page
A3535120	A3535130	IC - AM27C256 - 205DC	1 → 1	X/O	1	27

S. Hamano, Assistant General Manager Technical Support Department

ISSUED ON: February 3, '94

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120/60	USA, Canada	A353 - 15	3953080001
RICOH SR300	120/60 220, 230, 240/50	USA, Canada Europe etc.	A353 - 17	A3133080001
NRG ST428	120/60 220, 230, 240/50	S. America Europe etc.	A353 - 25	4993080001
INFOTEC FINISHER 1	220, 230, 240/50	Europe	A353 - 26	From 1st Production

SSUED ON: October 15, '94

Model	Finisher for F200	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Please correct your parts catalog as follows:
* Description correction

P/N	D/N	Description	O'ty Hood	Parts Catalog		
	Description	Q'ty Used	Index No.	Page		
Incorrect	A3532101	Solenoid Bracket	3	8 1	7 9	
Correct	A3532101	Transport Roller	3	8 1	7 9	

S. Hamano, Assistant General Manager **Technical Support Department**

SSUED ON: October 15, '94

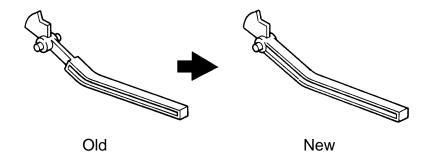
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120 / 60	USA, Canada	A353 - 15	
RICOH SR300	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 17	
NRG ST428	120 / 60 220, 230, 240 / 50	S. America Europe etc.	A353 - 25	
INFOTEC FINISHER 1	220, 230, 240 / 50	Europe	A353 - 26	
Toshiba MJ1001	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 02	

ISSUED ON: February 15, '95

Model	Finisher for F200	Volt/Hz	Date of Modification	Serial Number
Modified Article	Actuator Bracket			
Reason for Modification	Due to parts standardization			

Due to part standardization with the finisher for F410/420, the following part has been changed.

- 4.		Description		Inter-	Parts Catalog	
P/N	New P/N		Q'ty Used	change- ability	Index No.	Page
A3533171	A3533171 Actuator Bracket		1 → 0	0/0	19	17
	— A3791225	Upper Sensor Actuator	per Sensor Actuator $0 \rightarrow 1$			



S. Hamano, Assistant General Manager Technical Support Department

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120 / 60	USA, Canada	A353 - 15	
RICOH SR300	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 17	
NRG ST428	120 / 60 220, 230, 240 / 50	S. America Europe etc.	A353 - 25	
INFOTEC FINISHER 1	220, 230, 240 / 50	Europe	A353 - 26	
Toshiba MJ1001	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 02	

ISSUED ON: April 30, '95

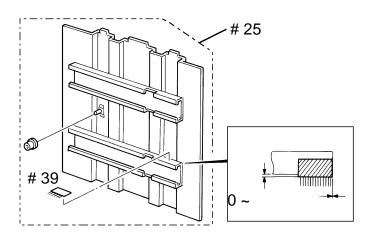
Model	Finisher for F200	Volt/Hz	Date of Modification	Serial Number
Modified Article	End Fence / Antistatic Brush			
Reason for Modification	To prevent static electricity			

Old P/N Nev				Inter-	Parts Catalog	
	New P/N	Description	Q'ty Used	change- ability	Index No.	Page
A3533211	A3533020	End Fence	1 → 1	X/O	25	19
	A5562151	Antistatic Brush	0 → 1		* 39	19

^{*} New Index

To prevent static electricity, an antistatic brush has been added to the end fence.

NOTE: When sticking the antistatic brush on the old end fence, the paint on its seat should be removed to ensure the grounding of the brush.



M. Iwasa, Manager Technical Support Department

<u></u>				
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120 / 60	USA, Canada	A353 - 15	3955030001
RICOH SR300	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 17	A3135020007
NRG ST428	120 / 60 220, 230, 240 / 50	S. America Europe etc.	A353 - 25	4995020001
	220, 230			
INFOTEC FINISHER 1	240 / 50	Europe	A353 - 26	
Toshiba MJ1001	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 02	H000521340

ISSUED ON: May 15, '95

Model	Finisher for F200	Volt/Hz	Date of Modification	Serial Number
Modified Article	I/F Harness			
Reason for Modification	To prevent electrical noise			

To prevent electrical noise from the main control board, a ferrite core has been added to the I/F harness.

Old P/N New P/N		Description		Inter-	Parts Catalog	
	New P/N		Q'ty Used	change- ability	Index No.	Page
A3535290	A3535295	I/F Harness	1 → 1	X/O	28	23

M. Iwasa, Manager Technical Support Department

ISSUED ON: May 15, '95

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120 / 60	USA, Canada	A353 - 15	3955030001
RICOH SR300	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 17	A3134120001
NRG ST428	120 / 60 220, 230, 240 / 50	S. America Europe etc.	A353 - 25	4994120001
	220, 230,			
INFOTEC FINISHER 1	240 / 50	Europe	A353 - 26	
Toshiba MJ1001	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 02	H00251340

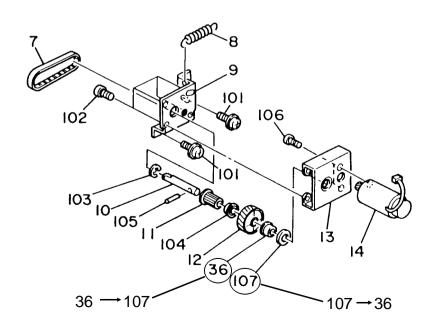
ISSUED ON: August 31, '95

Model	Finisher for F200	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Please correct your parts catalog as follows:

* Index number correction in illustration

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M. Iwasa, Manager Technical Support Department

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120 / 60	USA, Canada	A353 - 15	
RICOH SR300	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 17	
NRG ST428	120 / 60 220, 230, 240 / 50	S. America Europe etc.	A353 - 25	
INFOTEC FINISHER 1	220, 230, 240 / 50	Europe	A353 - 26	
Toshiba MJ1001	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 02	

ISSUED ON: February 15, '96

Model		Finisher for I	Finisher for F200						Date of Modification	Se Nur	erial mber
М	Modified Article Main Control Board etc.										
Reason for Modification		To meet the	To meet the Conformité Européenne (CE) standards								
Draw Old Parts		New Parts	Description	Rank	Q'ty Used	Inter- change-	Parts needed for replacement by I		ent by new part	Parts Catalog	
No.	No.	No.	Description	Kalik	Old→New	ability	Part No.	Description		No.	Page
	A3532631	A3532637	Slide Rail Stay		1 → 1	X/O				11	13
		A3532636	Sensor Cover		0 → 1					* 56	13
	A3532701		Transplate		1 → 1	X/O				24	13
		A3532705	Transport Base Plate		1 → 1					24	13
		A3532571	Sensor Cover		0 → 1					* 57	13
		03040060B	Philips Tapping Screw - M4 x 6		$n \rightarrow n+2$					101	13
	A3535520	A3535530	Main Control Board		1 → 1	X/O	(for Europe)			24	23 27
	A3535520	A3535530	Main Control Board		1 → 1	0/0	(for other co	untry)		24	23 27
							* : New Index				

Rank: A: Replace with new parts immediately. B: Replace with new parts at time of repair. C: Replace with new parts at time of overhaul. Interchangeability:

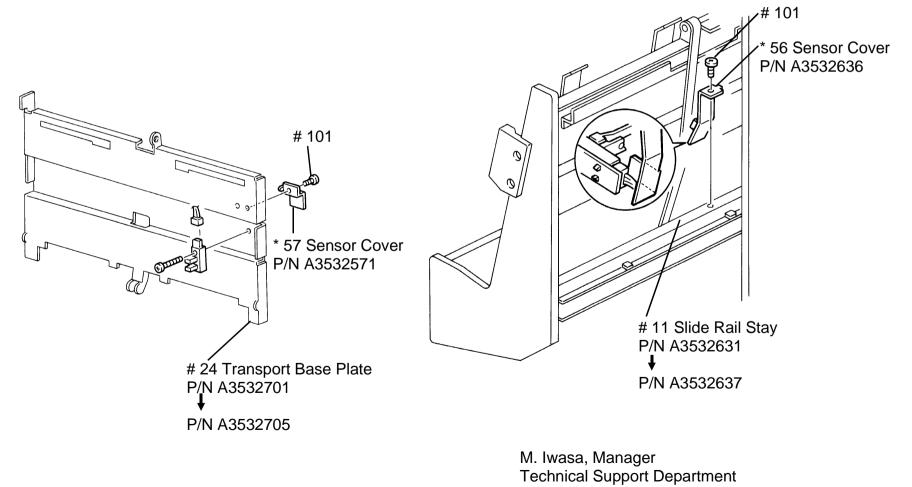
⁽¹⁾ When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.

⁽²⁾ The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

To meet the Conformité Européenne (CE) standards, the sensor covers have been added as shown.

Page 12: Transport Unit



MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Finisher for 9080	120 / 60	USA, Canada	A353 - 15	3955090001
RICOH SR300	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 17	A3135080001
NRG ST428	120 / 60 220, 230, 240 / 50	S. America Europe etc.	A353 - 25	499602XXXX
	220, 230,			
INFOTEC FINISHER 1	240 / 50	Europe	A353 - 26	
Toshiba MJ1001	120 / 60 220, 230, 240 / 50	USA, Canada Europe etc.	A353 - 02	H001251380